



TRIVALENCE

TriVET™ 22G30FROB (U,R)

Polybutylene Terephthalate

General Information

Product Description

Glass fiber reinforced PBT, flame retardant

FEATURES

- 30% Glass Fiber Reinforced
- Chemical Resistance
- RoHS/REACH Compliant
- Medium Flow

-Flame Retardant

ADDITIONAL FORMULAS

- Added Release "R"
- Added UV "U"

COLOR

-All

General

- Typical Applications** -Appliance, electrical, lawn & garden, recreation
- Processing Method** -Injection/Extrusion
- Form(s)** -Pellets
- Availability** -North America, Europe, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.57	g/cm ³	ASTM D792
Melt Flow Rate (250°C/2.16kg)	12	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.8	%	ASTM D955
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, brk	16,000	psi	ASTM D638
Tensile Elongation	>2	%	ASTM D638
Flexural Modulus	1000000	psi	ASTM D790
Notched Izod Impact, 73F	1.5	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)(0.25in)	390	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)(0.25in)	315	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
0.06 in	V0	Burn Rate	UL94 TVT Internal
0.10 in	5V	Burn Rate	UL94 TVT Internal
Recommended Processing Guidance			
Drying Temperature	220 to 255	°F	
Drying Time	3 to 6	Hours	
Suggested Max Moisture	0.02	%	
Processing Melt Temperature	480 to 530	°F	
Mold Temperature	140 to 190	°F	